

**ABSTRACT OF THE DISCLOSURE**

Thermoplastic resin compositions suitable for laser welding are described in which black colorants are added. These colorants constitute amine salt of 5 anthraquinone dyes. Additional dyes, coloring agents, and a variety of other materials may be added. These compositions demonstrate outstanding mechanical and chemical properties once laser-welded.

10

15

20 S:\Patent Documents\Eng. Polymers\AD-67XX\Ad6755\AD6755USNA.doc